

002924



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041
Job Sheet 175415



Part No: D4150-041

Job Qty: 5 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/24/18	4/24/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	5 pcs	4/25/18	4/25/18	0.00	0.14	Small Fab-6		
110	QC	5 pcs	4/25/18	4/25/18	0.00	0.00	QC5		
120	Packaging	5 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2	St081	
130	QC21-SA	5 Ea	4/25/18	4/25/18	0.00	0.00	QC21		

DAS
21
9-89

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5047828
D4150-1	Arm	5 Ea (1 ea)	90-Start up Operation	5057118
D4150-3	Arm Plate	10 Ea (2 ea)	90-Start up Operation	5058629
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	5057534
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	5049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	10	121	0
	D4150-1	5	6	0
	D4150-3	10	0	0
	MS21043-3	10	1,002	0
	NAS1149C0332R	20	7,070	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 10:44 AM Dart.Gagnon.Michelle



Container No: S066907



Part: D4150 - 041

Job No: 175415

Serial No/Batch: S066907

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/30/18